

5L

GRADE IDENTIFICATION

GRADE NOTCHES LOCATED AT REAR OF GASKET

GRADE SELECTION

6 GRADES USED AT FACTORY (A TO F). 3 GRADES USED IN AFTERMARKET APPLICATIONS B, D & F.

WHEN REPLACING HEAD GASKETS ONLY USE SAME GRADE AS ORIGINALLY INSTALLED OR USE THE VALUES BELOW:

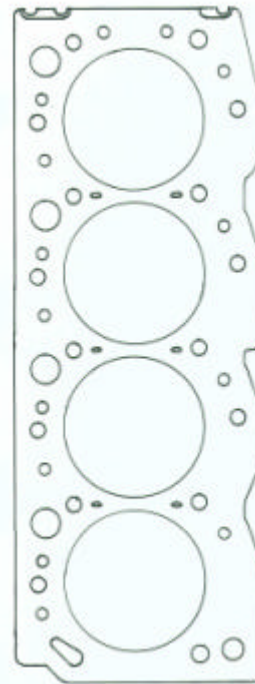
SELECT CORRECT GRADE ACCORDING TO PISTON PROTRUSION VALUES.

PROTRUSION	GRADE
0.68mm to 0.77mm	B 1.45 mm
0.78mm to 0.87mm	D 1.55 mm
0.88mm to 0.97mm	F 1.65 mm

GRADES AVAILABLE FROM ACNZL

GRADE B = 1.45mm	AY800
GRADE D = 1.55mm	AY801
GRADE F = 1.65mm	AY802

GRADE NOTCHES
B D F



1HD-T & 1HZ

GRADE IDENTIFICATION

GRADE NOTCHES LOCATED AT SIDE OF GASKET

GRADE SELECTION

5 GRADES USED AT FACTORY (1 TO 5). 3 GRADES USED IN AFTERMARKET APPLICATIONS 1, 3 & 5.

WHEN REPLACING HEAD GASKETS ONLY USE SAME GRADE AS ORIGINALLY INSTALLED OR USE THE VALUES BELOW:

SELECT CORRECT GRADE ACCORDING TO PISTON PROTRUSION VALUES.

1HD-T

PROTRUSION	GRADE
Less than 0.525 mm	1
0.526 mm to 0.625 mm	3
More than 0.626 mm	5

1HZ

Less than 0.445 mm	1
0.045 to 0.555 mm	3
More than 0.555 mm	5

GRADES AVAILABLE FROM ACNZL

GRADE 1 = 1.25mm	BX120
GRADE 3 = 1.35mm	BX121
GRADE 5 = 1.45mm	BX122

GRADE NOTCHES

